

SYNTHESIS OF UNSATURATED HYDROXY ACIDS BY THE COBALT CARBONYL  
AND PHASE TRANSFER CATALYZED CARBONYLATION OF VINYL EPOXIDES

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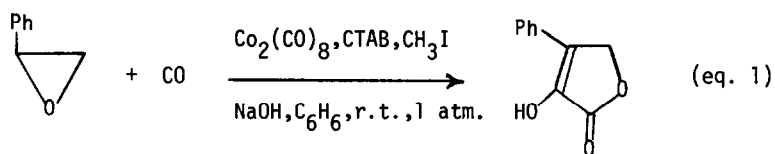
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Summary: Phase transfer catalyzed reaction of vinyl epoxides with carbon monoxide, methyl iodide, catalytic amounts of cobalt carbonyl and TDA-1, affords  $\beta$ -hydroxy acids. High regioselectivity was observed in some cases.

Phase transfer catalysis is a valuable method for effecting metal catalyzed processes under remarkably mild conditions.<sup>2</sup> One of the most intensively investigated class of reactions are carbonylation reactions. It is known that methyl iodide can react with cobalt carbonyl or the cobalt tetracarbonyl anion and carbon monoxide, under phase transfer conditions, to generate acylcobalt tetracarbonyl.<sup>3</sup> The latter species is reactive towards a range of unsaturated and strained ring substrates.<sup>4</sup>

In 1985 one of us described the fascinating cobalt carbonyl and phase transfer catalyzed double carbonylation of styrene oxides. For instance, styrene oxide reacts with carbon monoxide, methyl iodide, aqueous sodium hydroxide, benzene as the organic phase, and cetyltrimethylammonium bromide (CTAB) as the phase transfer agent to give the enol tautomer of



4,5-dihydro-4-phenylfuran-2,3-dione (eq. 1).<sup>5</sup> Use of the sulfur analog as the reactant, i.e. 2-phenylthiirane, resulted in regiospecific monocarbonylation to the  $\beta$ -mercapto acid, the best yields being realized using potassium hydroxide as the base, and polyethylene glycol (PEG-400) as the phase transfer agent (eq. 2).<sup>6</sup>





of palladium, platinum, or rhodium complexes as catalysts, at a pressure of 200-300 bars and at 75-90°C.  $\delta$ -Lactones, or the hydroxy acids derived therefrom, were not detected in any reactions examined in the present study. Furthermore, the cobalt carbonyl phase transfer catalyzed process occurs under exceptionally mild conditions [room temperature, 1 atmosphere] and gives unsaturated  $\beta$ -hydroxy acids, usually with high regioselectivity.

The following procedure is representative: carbon monoxide was bubbled through a stirred solution of 3N KOH [15 ml.] containing 0.194 g. [0.60 mmol] of TDA-1. After 15 minutes, a degassed solution of cobalt carbonyl [0.171g., 0.50 mmol] was added, followed one hour later by methyl iodide [2.0 ml.] and thirty minutes later by a benzene (5 ml) solution of 0.140 g. [2.0 mmol] of 4, R=H. The reaction mixture was stirred for 48 hours at room temperature and 1 atmosphere. The phases were separated and the aqueous phase was acidified (1N HCl) and extracted with ether (4x25 ml.). The dried (MgSO<sub>4</sub>) ether extracted was rotary evaporated, and the resulting oil was purified by preparative thin-layer chromatography (silica gel), with methanol, affording 0.115 g (49%) of pure 3-hydroxy-4-pentenoic acid (5, R=H)<sup>13</sup>:  $\nu(\text{CHCl}_3)$  3520-2500(COOH, OH), 1720(CO)  $\text{cm}^{-1}$ ;  $\text{nmr}(\text{CDCl}_3)$   $\delta$  2.59(2H, CH<sub>2</sub>), 4.32(1H, CHOH), 4.85-5.80 (4H, CH=CH<sub>2</sub> and OH), 11.00(1H, COOH);  $\text{ms}(\text{m/e})$ : 260[M]<sup>+</sup> of bistrimethylsilyl derivative. The methyl analog 5, R=CH<sub>3</sub>, had the following spectral properties:  $\nu(\text{CHCl}_3)$  3500-2500(OH, COOH), 1720(CO)  $\text{cm}^{-1}$ ;  $\text{nmr}(\text{CDCl}_3)$   $\delta$  1.47(3H, CH<sub>3</sub>), 2.74(2H, CH<sub>2</sub>), 3.68(1H, OH), 5.04-5.80(3H, CH=CH<sub>2</sub>), 12.00(1H, COOH);  $\text{ms}(\text{m/e})$  274[M]<sup>+</sup> of bistrimethylsilyl derivative.

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